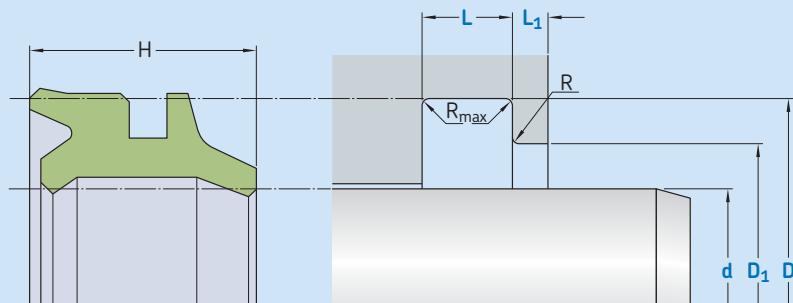


# A12-B



Ordering dimensions in **blue**

Surface roughness  $R_{t\max}$   $R_a$

**Sliding surface**  $\leq 2,5 \mu\text{m}$   $0,05\text{--}0,3 \mu\text{m}$

**Bottom of groove**  $\leq 6,3 \mu\text{m}$   $\leq 1,6 \mu\text{m}$

**Groove face**  $\leq 15 \mu\text{m}$   $\leq 3 \mu\text{m}$

Bearing area: 50–95% and a cutting depth of  $0,5 R_z$  based on  $C_{ref} = 0\%$

**Standard dimensions**

d f8 over	D H11 incl.	D1 H11	L $+0,2$	L1	$R_{t\max}$	R	H
<hr/>							
mm							
5	50	d + 8	d + 4	5	1,5	0,4	$\leq 0,3$
50	100	d + 10	d + 5	6	2	0,4	$\leq 0,4$
100	600	d + 15	d + 7,5	8,5	3	0,4	$\leq 0,4$

**Ordering example**

Profile

d x D/D<sub>1</sub> x L/L<sub>1</sub> [mm]

Sealing material

Wiper A12-B

50 x 58/54 x 5/1,5

ECOPUR

**Operating parameters**

Material Seal	Temperature		Speed <sup>1)</sup> max
	from	to	
-	°C		m/s
■ ECOPUR	-30		
■ ECOPUR LD	-35		
■ G-ECOPUR	-30		4
■ H-ECOPUR		+110	
■ S-ECOPUR	-20		5
■ T-ECOPUR	-50		4

**IMPORTANT NOTE:** The stated operating conditions represent general indications. It is recommended not to use all maximum values simultaneously.

The pressure on the standard version is limited to 16 bar.

<sup>1)</sup> Surface speed limit values are valid only in the presence of a lubrication film.